

Thunderbolt® XL 300/200 AC/DC

Economical AC/DC Stick welding power source expands welding options while still providing precise, dependable control to get the exact heat you need - always.



Exclusive patented **Accu-Set™ amperage indicator** provides accurate heat control with infinite amperage control.

DC output adds better control on thin work and easier out-of-position welding, as well as fewer arc outages, less sticking and spatter.

Unit **allows higher duty cycle when amperage decreases**, unlike some competitive products in market.

Infinite current control allows precise weld output adjustment; get the exact heat you need to produce a better weld.

Output selector switch allows you to quickly select AC, DCEP or DCEN without adjusting the output leads.

Forced-draft cooling fan ensures a cooler running product, extending the life of the power source.

Thunderbolt XL 225/150 AC certified by Canadian Standards to both the Canadian and U.S. Standards

Stick (SMAW)

Light Industrial Applications

Home and Farm use
Garage/Job Shops
Plant
Fabrication/Maintenance
Vocational

Input Power

Requires 1-Phase Power

Rated Output

T-Bolt 300(AC): 300 A at 30 V (20% Duty Cycle)

Welding Amperage Range

300/200 AC/DC:
High 65 - 300 A (AC),
Low 40 - 200 A (AC),
30 - 200 A (DC)

Net Weight

T-Bolt 300: 134 lb (61 kg)

Power source
15 ft (4.5 m) No. 4 electrode cable with heavy-duty electrode holder
10 ft (3 m) work cable with clamp
Power Cord (without plug)
Note: Thunderbolt XL AC/DC (903 642) includes a 230V plug. Models do not include wall receptacle.